



BSI Standards Publication

Automation systems and integration — Physical device control — Data model for computerized numerical controllers

Part 14: Process data for sink electrical discharge machining (sink-EDM)

National foreword

This British Standard is the UK implementation of [ISO 14649-14:2013](#).

The UK participation in its preparation was entrusted to Technical Committee AMT/4, Industrial data and manufacturing interfaces.

A list of organizations represented on this committee can be obtained on request to its committee manager.

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Amendments/corrigenda issued since publication

Date	Text affected
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**Automation systems and
integration — Physical device
control — Data model for
computerized numerical
controllers —**

Part 14:
**Process data for sink electrical
discharge machining (sink-EDM)**

*Systèmes d'automatisation et intégration — Commande des
dispositifs physiques — Modèle de données pour les contrôleurs
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*Partie 14: Données de procédé pour l'usinage de baisse électrique
(baisse EDM)*

